

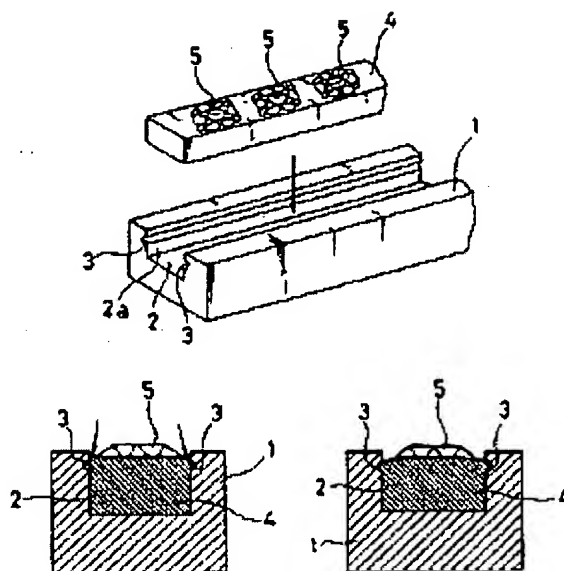
**ATTACHING METHOD FOR JEWELRY TO ACCESSORY, ETC.**

**Patent number:** JP2119801  
**Publication date:** 1990-05-07  
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**Classification:**  
**- International:** **A44C17/04; A44C17/00;** (IPC1-7): A44C17/04  
**- european:**  
**Application number:** JP19880273960 19881029  
**Priority number(s):** JP19880273960 19881029

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**Abstract of JP2119801**

**PURPOSE:**To make it possible to fit a jewelry hold frame, without causing discoloration of a metal surface, even to the inner surface of oval or small ring type goods by pressing the jewelry support frame while it is closely fitted to the recessed part of a main body such as an accessory, etc., and is subjected to plastic deformation. **CONSTITUTION:**A recessed part 2, where a jewelry support frame is closely fitted in, is drilled on a main body 1 such as an accessory, etc., and a long strip recessed part 3 is drilled in a position relatively close to the opening part of the vertical surface 2a of the recessed part. And, basis said main body, a jewelry support base 4 is formed with a material which has proper hardness for plastic deformation, and jewelry 5 is fitted and fixed thereon. Next, the jewelry support base is closely fitted in the recessed part of the main body such as an accessory, etc., and, under this condition, the surface of the jewelry support base is pressed. Pressure is applied by hitting the arrow marked part of the jewelry support base by using a chisel, etc. In this way, the jewelry support base is subjected to plastic deformation and a part, that is pushed out toward the side, thrusts into the recessed part 3 of the main body such as the accessory, etc., thus the jewelry support base is attached to the main body such as an accessory, etc.



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